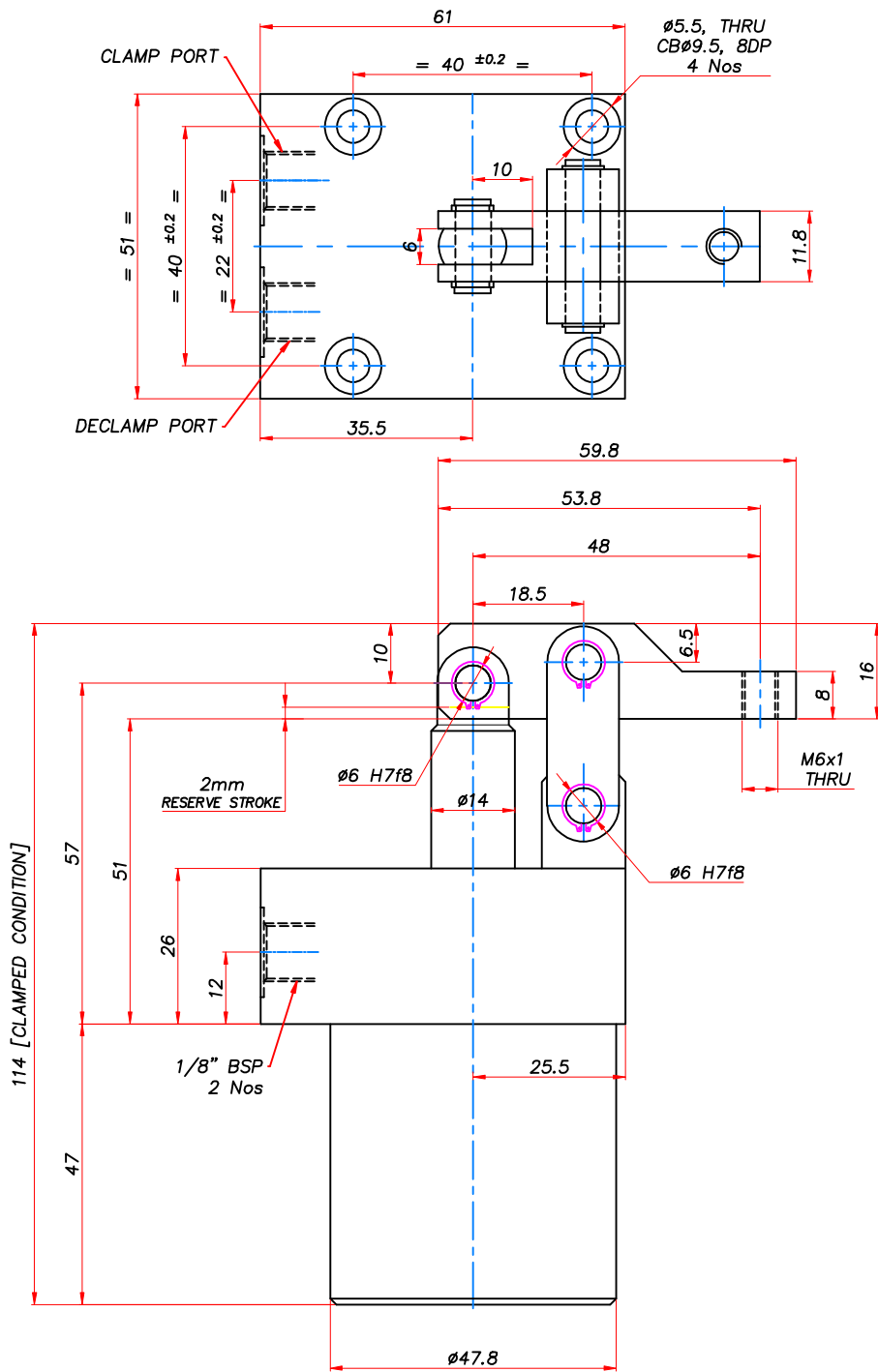


DO NOT MEASURE DRAWING . IF IN DOUBT PLEASE ASK.



NOTE:

4170-221 - CYLINDER

4192-252 - CLAMPING STRAP

All dimensions are in mm unless specified

TITLE				Unspecified m/c deviations (med to IS 2102)		
MODEL				Linear-Length or Diameter		
BORE SIZE				Over	Upto & inc.	TOL
P.R SIZE				6	30	±0.2
CLAMP STROKE				30	120	±0.3
TOTAL STROKE				120	315	±0.5
SCALE				315	1000	±0.8
DRN				1000	2000	±1.2
CHKD				Length of shorter side of angle		
APPD				Over	Upto & inc.	TOL
09/01/16	NBS	09/01/16	09/01/16	6	30	±1°
09/01/16	RBP	09/01/16	09/01/16	30	120	±20°
09/01/16	RBP	09/01/16	09/01/16	120	315	±10°
PRECISION ENGINEERING ACCESSORIES						
PEENYA BANGALORE						